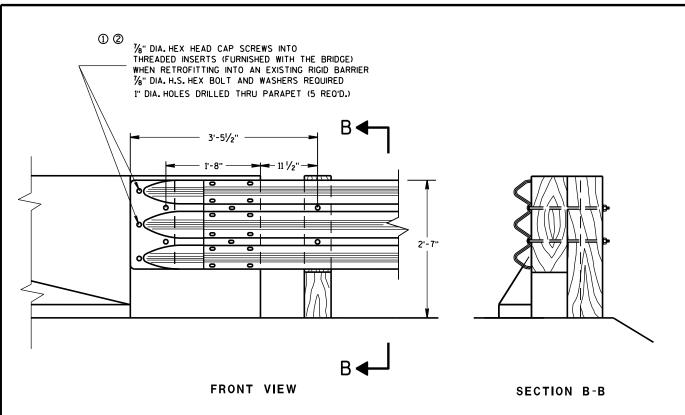
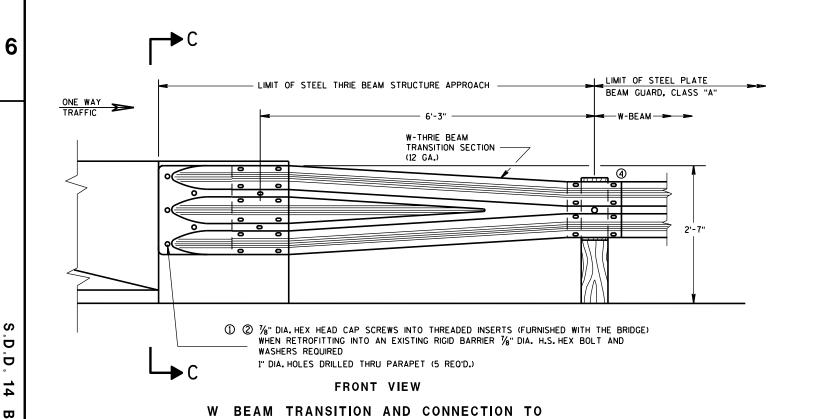
SDD 14b20-a Steel Thrie Beam Structure Approach HINGE POINT LINE HINGE POINT LINE **GENERAL NOTES** 3 SPACES AT 3'-11/2" = 9'-41/2" 6'-3" SPACING TYPICAL BOLT THE THRIE BEAM TO ALL POSTS AND BLOCKOUTS. DRILL OR PUNCH BOLT HOLES IN THE BEAM IF THE POST SPACING IS LESS THAN 6'-3". DO NOT USE STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS IN THE STEEL THRIE BEAM STRUCTURAL APPROACH AND THE TRANSITION SECTION OF STEEL PLATE BEAM GUARD. CLASS "A" INSTALLATIONS. OMIT THIS POST AT CONNECTIONS TO IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 21/2". AND 3/8" THICK EXISTING TYPE "B" 12" DIAMETER AROUND POST. SEE 14B15 FOR MORE DETAILS. A36 STEEL SLOPED PARAPETS LIMIT OF "W" BEAM STEEL **PLAN VIEW** AND TUBULAR STEEL PLATE BEAM GUARD CLASS "A" RAILING TYPE "M" OR PROPRIETARY PRODUCT (1) BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR. 20'-7¾" ④ 2 MINIMUM EMBEDMENT SHALL BE 4'-0". WHERE EXISTING CONDITIONS DO NOT PERMIT THE PLATE WASHER DETAIL APPROPRIATE EARTHWORK SHOWN ON THE PLAN TYPICAL SECTIONS OR DETAILS, THE LIMIT OF STEEL THRIE BEAM STRUCTURE APPROACH ENGINEER MAY ALLOW THE REDUCTION OR ELIMINATION OF THE 2 FOOT DISTANCE TO THE 1' 10¾" HINGE POINT, OTHERWISE BUILD AS THE PLAN SHOWS OR AS THE ENGINEER DIRECTS, IF "W" TO THRIE BEAM TRANSITION THE 2 FOOT DISTANCE TO THE HINGE POINT IS REDUCED OR ELIMINATED, INCREASE THE POST SECTION (10 GA.) EMBEDMENT DEPTH TO 4'-6" OR MORE. (3) POST BOLTS ARE %" DIAMETER ASTM A307 BUTTON HEAD BOLT. A POST BOLT REQUIRES A %" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX AND A %" DIAMETER F844 FLAT WASHER. LENGTH OF POST BOLT MAY VARY. (4) ALL WOOD POSTS MUST BE 6" X 8" AND AT LEAST 7'-0" LONG. THRIE BEAM TERMINAL (1) SPLICE BOLTS: 5/8 " DIA. BUTTON HEAD BOLT WITH CONNECTOR (10 GA.) TWO NESTED SEE SHEETS "b" - "h" FOR THRIE BEAMS OVAL SHOULDERS & BRIDGE MOUNTING DETAILS (12 GA.) RECESS NUT (12 REO'D.) FRONT VIEW ② 2'-0" MIN. SHOULDER 6" X 8" POST AND 6" X 8" X 1'-10" OFFSET BLOCK 6 (T) ③ ¾" HOLE POST BOLT ONE WAY TRAFFIC TWO WAY TRAFFIC **a** THRIE BEAM CONNECTION SHOULDER ② VARIABLE (W) W-BEAM CONNECTION WHEN REQUIRED NEUTRAL AXIS -SHOULDER SLOPE TYPICAL LOCATIONS OF THRIE BEAM 2:1 MAX. AND W-BEAM CONNECTIONS TO BRIDGE NESTED 2'-6" BEAMS POST BOLT SLOT (OPTIONAL) POST BOLT SLOT ¾" X 2 ½" (TYP.) " X 11/8" (TYP.) 1" # HOLES (TYP.) SECTION A-A POST BOLT SLOT 3/4" X 2 1/2" 0 D STEEL THRIE BEAM 20 D STRUCTURE APPROACH Ω STATE OF WISCONSIN SPLICE BOLT SLOT DEPARTMENT OF TRANSPORTATION ₩ SECTION THRU THRIE APPROVED Ω 8-31-2012 /S/ Jerry H. Zogg THRIE BEAM TERMINAL CONNECTOR **BEAM RAIL ELEMENT** THRIE BEAM SPLICE DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER Ω

FHWA

SDD 14b20-b Steel Thrie Beam Structure Approach, Connection to Square End Parapets



THRIE BEAM CONNECTION TO BRIDGE PARAPET WITH SQUARE ENDS



BRIDGE PARAPETS WITH SQUARE ENDS

(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

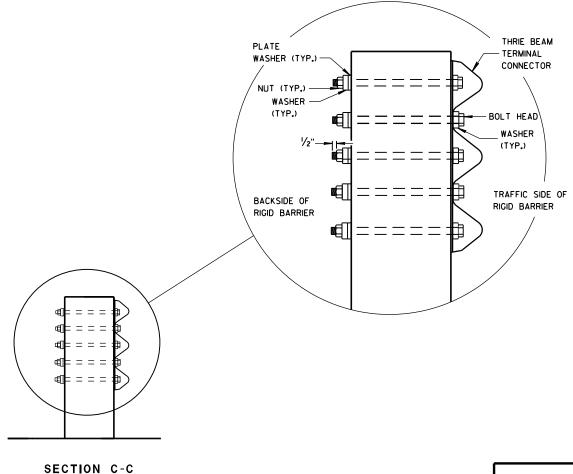
GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM A325, A449 AND GALVANIZED PER STANDARD SPECIFICATIONS 614.

- ① DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM TERMINAL CONNECTOR. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5%" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- (3) THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".
- 4 W6 X 9 OR W6 X 8.5 STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS ARE ACCEPTABLE ALTERNATIVES FOR 6" X 8" WOOD POST WITH WOOD OR PLASTIC BLOCKOUTS. USE APPROVED NOTCHED PLASTIC BLOCKOUTS WITH STEEL POSTS.

DO NOT USE STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS IN THE STEEL THRIE BEAM STRUCTURAL APPROACH AND THE TRANSITION SECTION OF STEEL PLATE BEAM GUARD,



STEEL THRIE BEAM STRUCTURE APPROACH, CONNECTION TO SQUARE END PARAPETS

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STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

8/31/2012 /S/ Jerry H.Zogg ROADWAY STANDARDS DEVELOPMENT ENGINEER

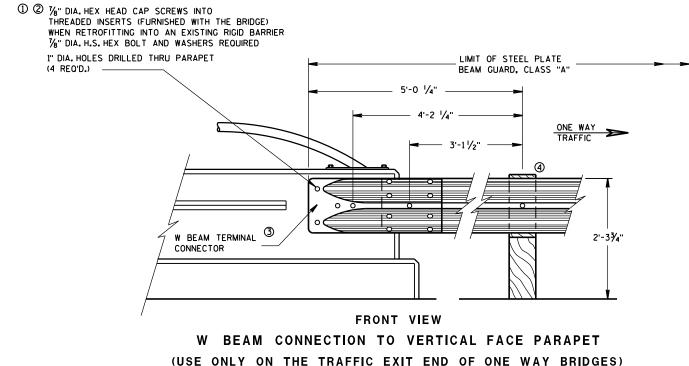
GENERAL NOTES

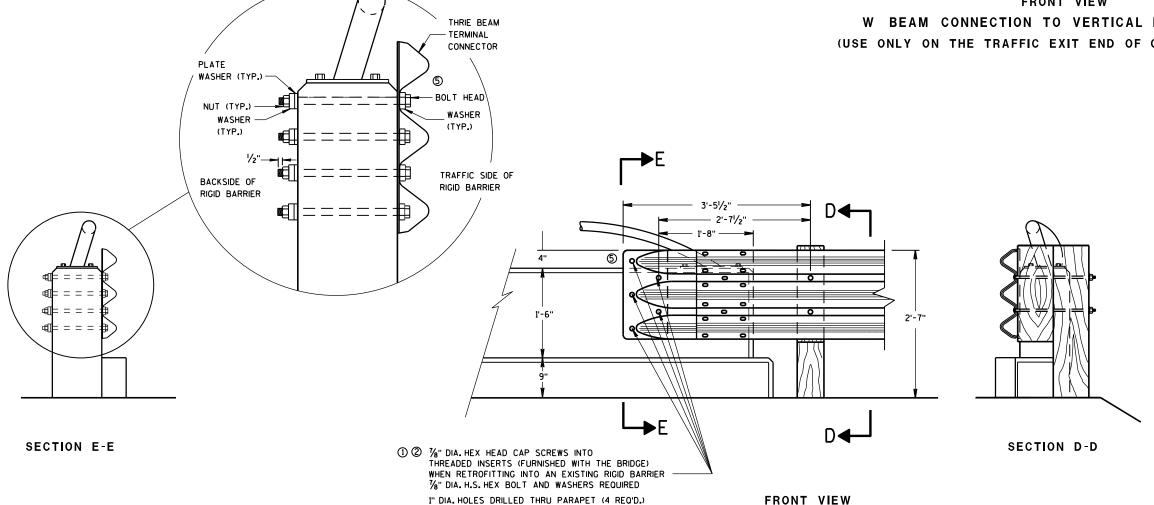
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- (5) BOLT, NUT AND WASHERS NOT REQUIRED FOR THIS LOCATION WHEN RETROFITTING AN EXISTING PAPAPET AND THE HOLE IS EITHER ABOVE PARAPET OR WITHIN 4 INCHES OF THE EDGE OF PARAPET.

DO NOT USE STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS IN THE STEEL THRIE BEAM STRUCTURAL APPROACH AND THE TRANSITION SECTION OF STEEL PLATE BEAM GUARD. CLASS "A" INSTALLATIONS.





STEEL THRIE BEAM STRUCTURE APPROACH, CONNECTION TO VERTICAL FACED PARAPETS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

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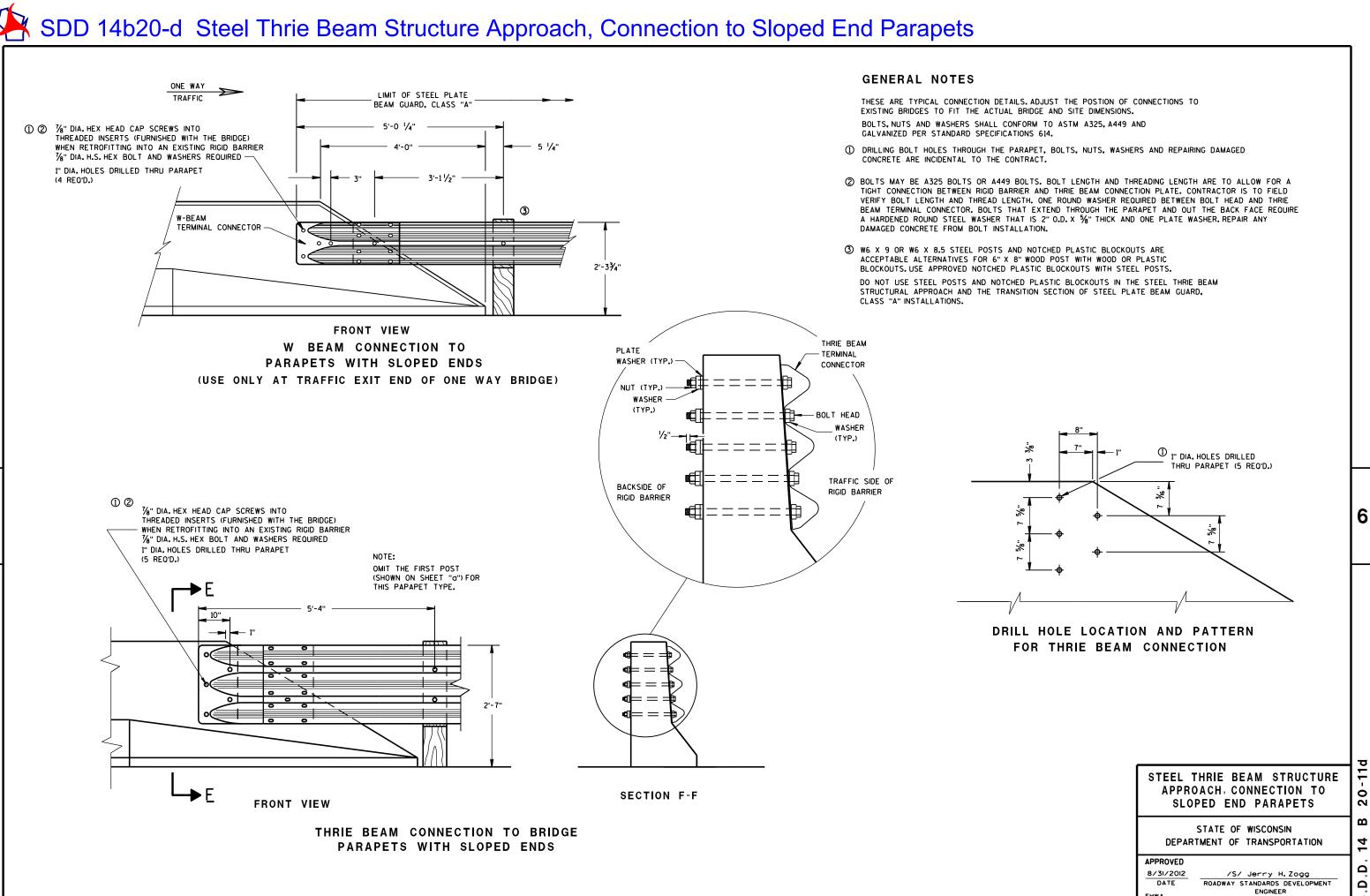
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ENGINEER

THRIE BEAM CONNECTION TO VERTICAL FACED PARAPETS

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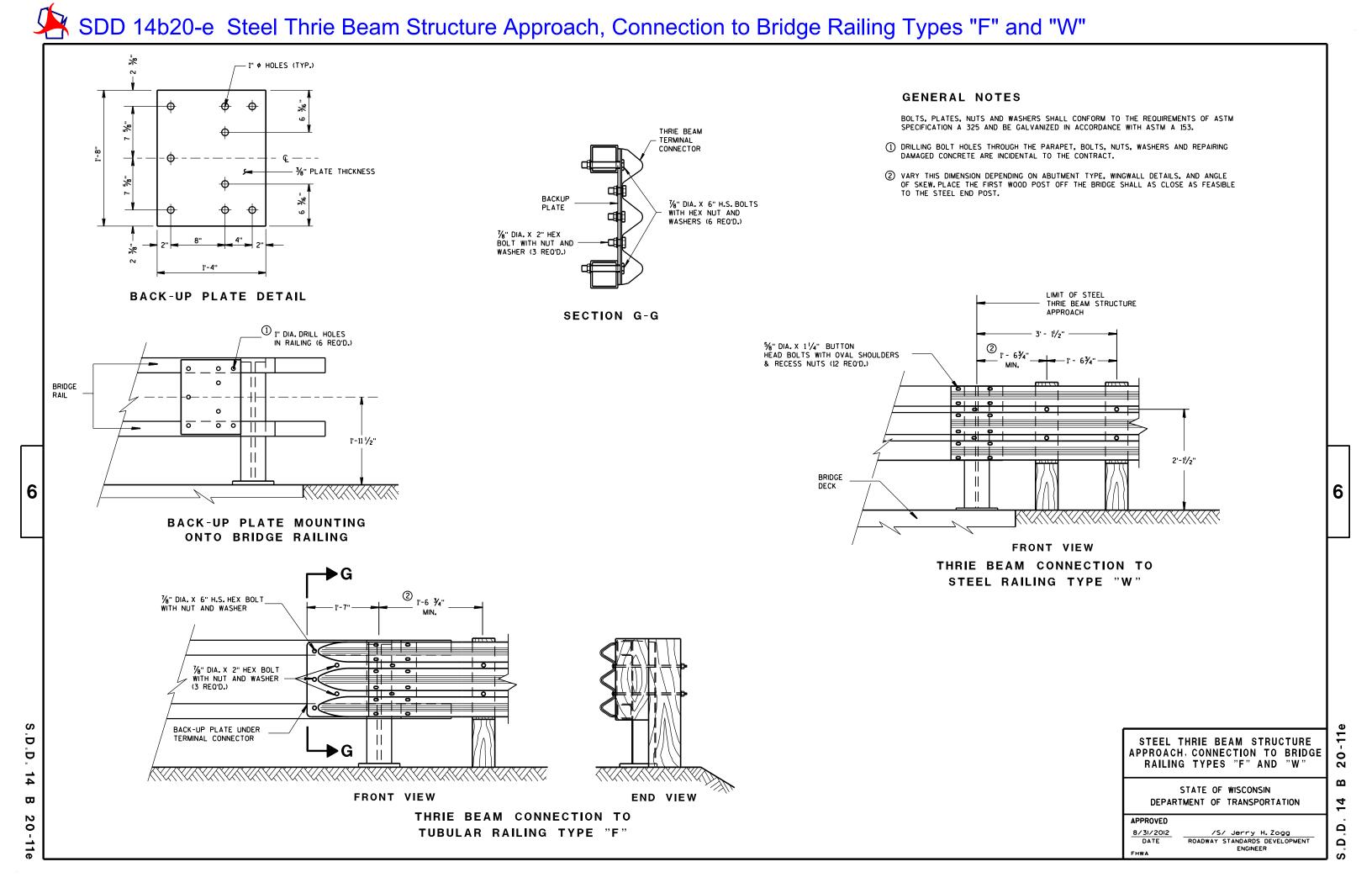
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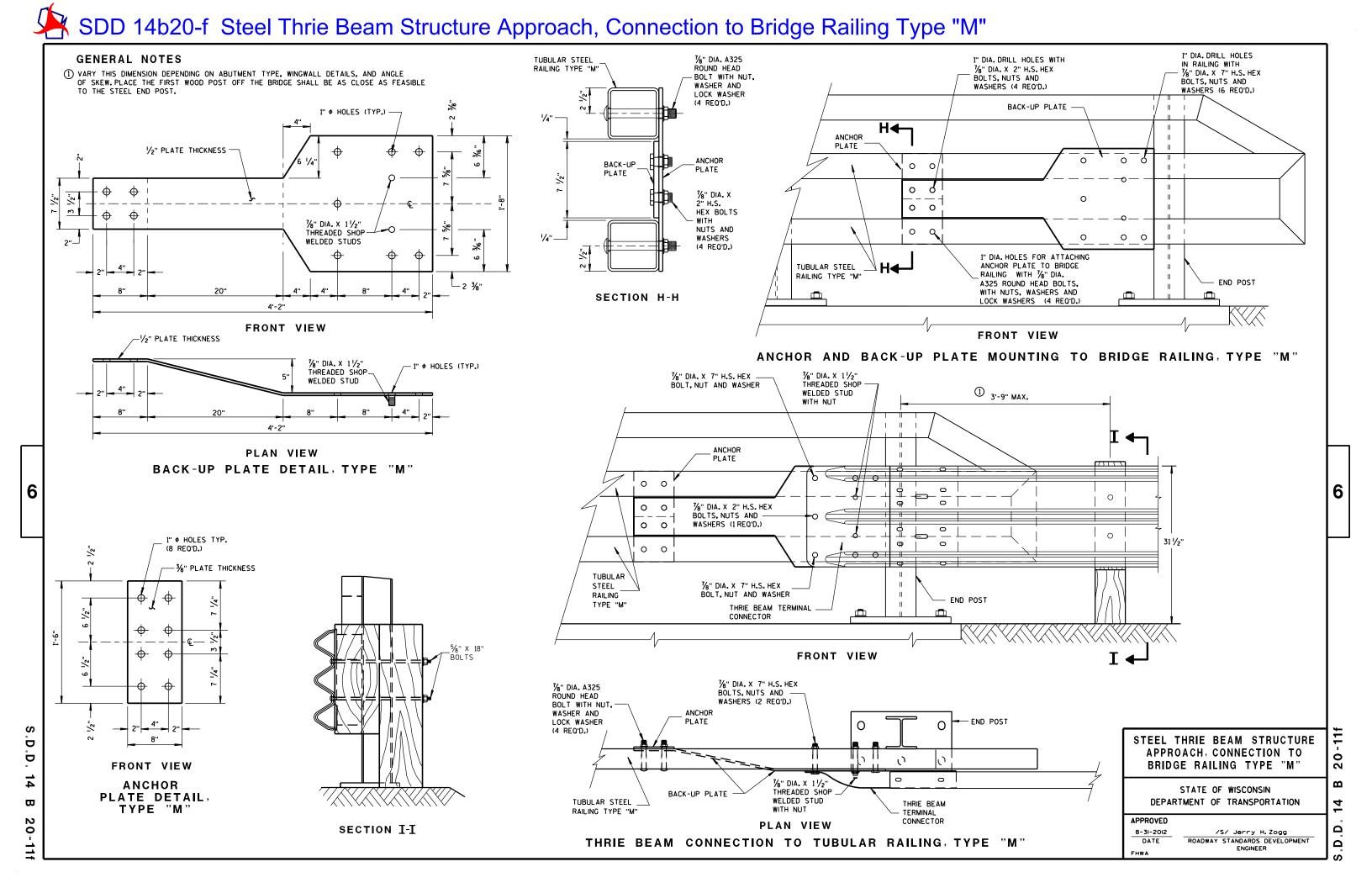
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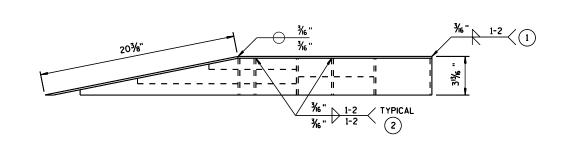
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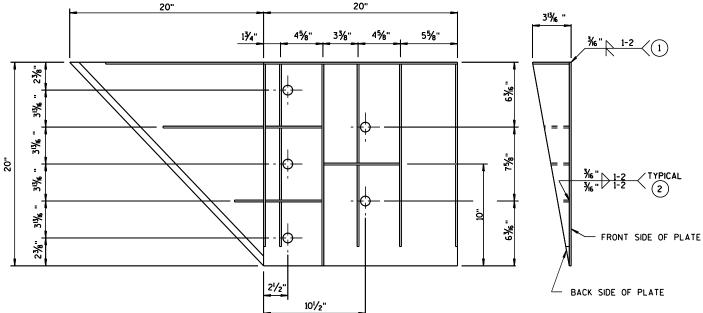


PLATE AND STIFFENER IDENTIFICATION

(VIEWED FROM BACK SIDE OF PLATE)

WELDING INSTRUCTION

(VIEWED FROM BACK SIDE OF PLATE)

CONNECTOR PLATE DIMENSION (PER ASSEMBLY)					
PLATE	QUANTITY	SHAPE	SIZE (A × B × C × D)	THICKNESS	
P1	1	в₫	20" × 20"	¾ 6 "	
P2	1	B∕c	20" × 20" × 28%6"	¾6 "	
P3	1	B A D	39" × 35/8" × 20" × 195/6"	¾6 "	
S1	4	B A	18 ⅓ 6" × 35⁄8" × 18¾"	1/4"	
S2	1	B CO	101/4" × 21/16" × 103/8" × 1/2"	1/4"	
S3	1	B₽₽D	3" × 11/16" × 31/8" × 1/2"	1/4"	
S4	1	вЁ	61/8" × 21/6"	1/4"	
S5	1	в📤	6½" × ½"	1/4"	
S6	1	в📥	7¾" × 1¾"	1/4"	
S 7	1	^\$\c	2%6" × 6" × 35/8" × 57/8"	1/4"	
S8	1	A₽C	1 ⁵ / ₃₂ " × 7 ¹ / ₂ " × 2 ¹ / ₂ " × 7 ³ / ₈ "	1/4"	
S9	1	C A	6½6" × 6¾6" × 1¾2 "	1/4"	
S10	1	ABC	11/8" × 91/8" × 35/8" × 91/16 "	1/4"	
S11	1	c≜	8½" × 8¾" × 1¼6 "	1/4"	

STEEL THRIE BEAM STRUCTURE APPROACH

STEEL THRIE BEAM STRUCTURE APPROACH, CONNECTOR PLATE DETAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

GENERAL NOTES
COVER PLATE PANELS ARE \(\frac{1}{6}\)" THICK.

ALL STIFFENERS ARE \(\frac{1}{4}\)" THICK.

ALL HOLE DIAMETERS SHALL BE 1".

CONNECTOR PLATE SHALL BE FABRICATED FROM ASTM GRADE A36 STEEL AND GALVANIZED.

FOR GALVANIZED REQUIREMENTS, SEE SECTION 614 OF THE STANDARD SPECIFICATIONS.

1) STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER

SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND 3/6"

FOR OPPOSITE SIDE INSTALLATION MIRROR DRAWINGS.

PLATES SHALL BE WELDED AS FOLLOWS:

8/31/2012 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER

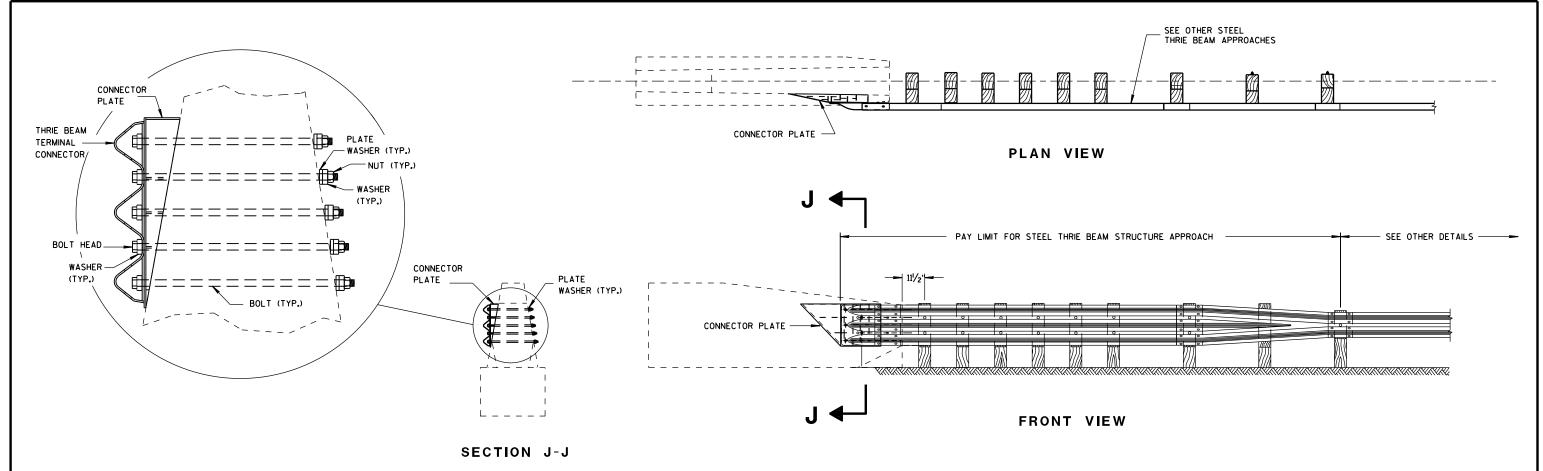
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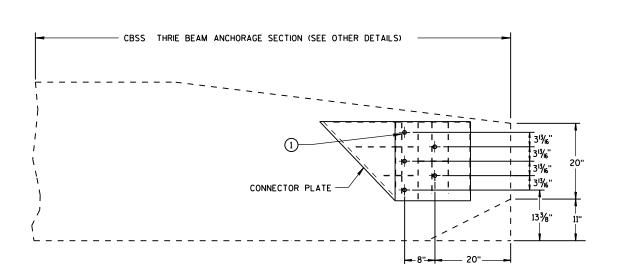
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GENERAL NOTES

CONSTRUCT PER STANDARD SPECIFICATION 614.

CONNECTOR PLATE, DRILLING HOLES THROUGH PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

1 BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM TERMINAL CONNECTOR. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. x %" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.

CONNECTOR PLATE LOCATION

STEEL THRIE BEAM STRUCTURE APPROACH

STEEL THRIE BEAM STRUCTURE APPROACH, SINGLE SLOPE ATTACHMENT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

8/31/2012 /S/ Jerry H. Zogg

DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER

D.D. 14 B 20-11

Steel Thrie Beam Structure Approach

References:

Standard Spec 614 FDM 11-45-30

AASHTO Roadside Design Guide

NCHRP Report 350 Test 3-21 of the Thrie Beam Transition to

Wisconsin Type "M" Tubular Steel Bridge Rail, January 2003

MwRSF report TRP-03-47-95

Bid items associated with this drawing:

ITEM NUMBER	<u>DESCRIPTION</u>	<u>UNIT</u>
603.0105	Concrete Barrier Single-Faced 32-Inch	LF
603.0205	Concrete Barrier Double-Faced 32-Inch	LF
603.1000 - 1999	Concrete Barrier (type)	LF
614.0200	Steel Thrie Beam Structure Approach	LF
614.0230	Steel Thrie Beam	LF
614.0250	Steel Thrie Beam Structure Approach Temporary	
614.0300 - 0339	Steel Plate Beam Guard (class)	
614.0360	Steel Plate Beam Guard Temporary	
614.0370	Steel Plate Beam Guard Energy Absorbing Terminal	
614.0380	Steel Plate Beam Guard Energy Absorbing Terminal Temporary	
614.0390	Steel Plate Beam Guard Short Radius Terminal	
614.0395 - 0399	Guardrail Mow Strip (material)	
614.0400	Adjusting Steel Plate Beam Guard	
614.0920	Salvaged Rail	
614.0925	Salvaged Guardrail End Treatments	
614.0930 - 0939	Salvaged (component)	
614.0950	Replacing Guardrail Posts and Blocks	
614.0951	Replacing Guardrail Rail and Hardware	LF
690.0150	Sawing Asphalt	LF
690.0250	Sawing Concrete	LF

Standardized Special Provisions associated with this drawing:

STSP NUMBER TITLE

NONE

Other SDDs associated with this drawing:

SDD 14B11	Concrete Barrier (Double Faced)
SDD 14B15	Steel Plate Beam Guard, Class "A", Installation & Elements, Mow Strip Detail
SDD 14B22	Concrete Barrier, Single-Faced (With Anchorage)
SDD 14B24	Steel Plate Beam Guard Energy Absorbing Terminal
SDD 14B32	Concrete Barrier Single Slope
SDD 14B33	Thrie Beam Anchorages
SDD 14B34	Short Concrete Barrier Sections (Use for runs of less than 40'
SDD 14B41	Roadside Retaining Wall Barrier

Design Notes:

Projects with PSE due August 2011 or later are required to install MGS beam guard (MGS) for new beam guard installations. Some exceptions allowing the installation of new non-MGS beam guard may be granted by Bureau of Project Development (BPD). A few of these exceptions require minimum documentation (e.g. there is no short radius version of MGS designer would need to install non-MGS beam guard). Other exceptions require more documentation and discussion with Bureau of Project Development. Projects on the NHS or subject to FHWA oversight are to review the use of MGS with FHWA.

Consider surface runoff from a structure when installing thrie beam structural approach. Excessive run-off will scour beam guard posts in the structural approach affecting the performance of the system. Include appropriate protection for these areas by providing concrete surface drains. Avoid removing of post to accommodate drainage structures.

It may be necessary to increase post length to accommodate steeper slopes.

Do not install curb and gutter in front of Steel Thrie Beam Structure Approach when installing concrete barrier single slope anchor.

Contact Person:

Erik Emerson (608) 266-2842